Project Specification Project Name: Atlas Binary Chip (ABC) Version: V3.02

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J.R. Gorbold & P.Seller

1.0 SCOPE

The aim of this project is to develop a chip suitable for the Binary Readout of the proposed LHC Atlas Semi-Conductor Tracker (SCT). This chip is to be based on the work already carried out for Atlas in particular the DDR2 chip and CDP128 chip. The chip will be designed to interface to the CAFE¹ and the DORIC ² chips In addition it must also be compatible with the protocols for receiving and sending data as defined for the ATLAS Silicon Micro-strip Detector.³

- ¹ CAFE: A Complementary Bipolar Analog Front End Integrated Circuit for the ATLAS SCT. Issy Kipsis
- ² DORIC. A Front End Clock and L1 Distribution Chip.
- ³ Proposed Protocols for Data Transmission and Control Functions for the ATLAS Silicon Micro-strip Detector

1.1 ATLAS Binary Front End Readout Architecture

The ATLAS binary front end readout architecture is based on amplifier/discriminator and CMOS pipeline chips. In one configuration this is arranged as two chips, a bipolar amplifier/discriminator chip (CAFE-B) and a CMOS pipeline chip ("ABC"). The "ABC" chip reads out 128 channels of silicon strip data from a CAFE-B chip. After passing through edge sensing logic the data are stored for the duration of the level 1 trigger (L1) latency in a 128 deep 1 bit pipeline. In normal data taking, the data corresponding to hit strips are read out ("sparse" read out). Four modes of data read out are possible: in the level mode the decision is based on the data in the BC corresponding to the L1 trigger only but in the edge mode there must be a "0" in the channel for the bunch crossing preceding the trigger. The efficiency is highest for level mode but the occupancy may be up to a factor of two higher. The optimum mode to run will therefore depend on luminosity and therefore both modes of operation should be possible. A third mode named hit demands a "1" in any of three bunch crossings, of a given L1 trigger, the one preceding and the one following. The mode is used for beam tests and diagnostics. The final mode "read_all" places no requirements on the data. All channels are read out. This mode is used during chip testing.

In order to reduce dead time due to queuing losses all the data from an L1 trigger are transferred to an 8 deep derandomising buffer. The dead time of the system should be less than 1% for a mean occupancy of 1% and a mean L1 rate of 100 Khz. The data from the 6 ABCs corresponding to one side of an SCT module are readout in a daisy chain via a token passing scheme. The bunch crossing clock, the L1 trigger and the other control information is sent to the chips from the DORIC chip.

In order for the system to run reliably for many years at the LHC it must be immune to single point failures. If a single ABC on a module fails then the module can be re-configured so that bypass lines are used to route data and tokens around the bad chip. If a fibre optic data transmission link fails then the data can be re-routed via the fibre optic link on the other side of the hybrid. If the clock and control link to a module fails then the clock and control can be taken from a neighbouring module. Soft errors caused by a loss of a bit in data transmission or clock & control are detected in many cases by consistency checks on the data. This is informational since the system will be reset frequently to clear such errors, rather than corrected on error detection. Errors caused by buffer overflows are detected and lost events are labelled as such in the output data stream. Although an excess data rate can cause loss of data it should never result in the data being read out for the wrong trigger.

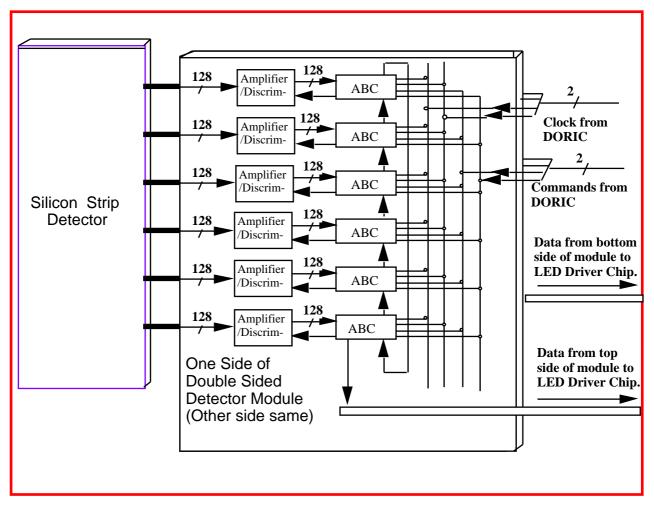


Figure 1.0 Block Diagram of the Binary Readout System

2.0 RELATED PROJECTS AND DOCUMENTS

1). DORIC. A Front End Clock and L1 Distribution Chip.

J.R. Gorbold and P.Seller.

2). Digital Read-out Chip for Silicon Strip Detectors at SDC

Kanex Shankar Niki Kundu et al

3) A 128-Channel Digital Pipeline Chip for Silicon Strip Detector Read-Out

Joel DeWitt

4). CAFE: A Complementary Bipolar Analog Front End Integrated Circuit for the ATLAS SCT.

Issy Kipsis

5). DDR2RH Operating Manual

6). A Binary Readout System for Silicon Strip Detectors at the LHC

A.Ciocio, T.Collins

7).AROW Specification for Input Decoding v.11

J. Gorbold

Eric Evans

8).Requirements for Wilkinson ADC Based Digitisation and Sparsification Circuits for ATLAS

9). Proposed Protocols for Data Transmission and Control Functions for the ATLAS Silicon Micro-strip Detector

A.Grillo

10) Dead time calculations for SCT readout architectures. A.R. Weidberg ATLAS-INDET-124.

3.0 TECHNICAL ASPECTS_

<u>3.1 Requirements</u>

1)The chip will be designed to accept the 128 output signals from the CAFE amplifier and comparator chip

2)At the start of each clock cycle the chip must sample the outputs from the CAFE and store these values in a pipeline until a decision can be made whether to keep the data.

3) Upon receipt of a Level 1 Trigger signal the corresponding set of values together with it's neighbours are to be copied into another buffer, the readout buffer.

4) The data written into the readout buffer is to be compressed before being transmitted off the chip.

5) Transmission of data from the chip will be by means of a token ring and must be compatible with the Atlas protocol.

6) The chip will be responsible for supplying the CAFE chips with their calibration pulses.

7) The chip is required to provide reporting of some of the errors that occur

1) Attempt to readout data from the chip when no data available.

- 2) Readout Buffer Overflow. The readout buffer is full and data from the oldest event/s has been overwriten.
- 3) Readout Buffer Error. The readout buffer is no longer able to keep track of the data held in it. (Chip reset required)
- 4) Configuration error (ChipID sent).
- 8) The chip will incorporate such features that will enable it to be tested both at the wafer level and in situ.
 - Test include but are not restricted to :
 - a) the functionality of input level translators

b) transmission of programmable pattern through the pipeline and readout circuitry.

9) The chip shall incorporate features that will enable the system to continue operating in the event of a single chip failure.

10) It is a system requirement that the fraction of time during which data is lost due to the readout buffer on the chip being full is less than 1%. This assumes that on average only 1% of the silicon strip detectors are hit during any particular beam crossing.

11) DACs will be included on the chip to enable the thresholds of the comparators on the CAFE chip to be set.

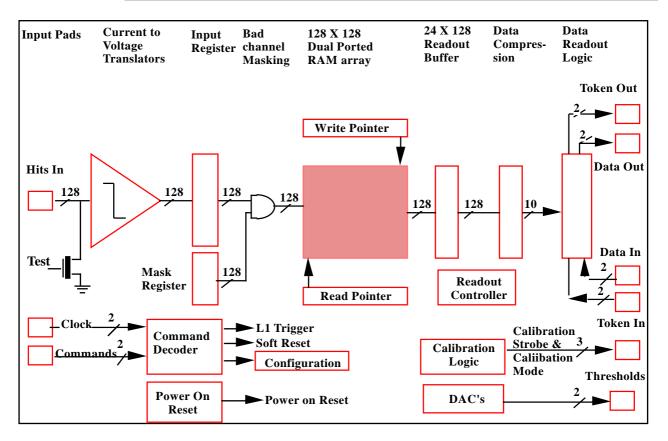
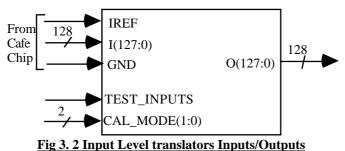


Figure 3.1 Block Diagram of the Binary Readout Chip

3.2 Specification of deliverables

<u>3.2.1 Input Level Translators</u>

The outputs from the CAFE chip, which are fed to the inputs of the Binary Readout Chip are open collector to enable a low voltage swing current mode interface to be formed between the two chips. The input level translators on the Binary Chip must provide a source of current which can be sunk by the outputs of the CAFE chip. These inputs must also be able to detect the amount of current sunk by the individual outputs of the CAFE chip and translate it into the logic levels used inside the Binary Readout Chip. The input impedance and circuit response time must ensure transition times <2nS on both the rising and falling edge. The effective threshold is set by a reference current provided by the CAFE chip. The design of these inputs is such that the chip is operational with inputs floating or shorted to ground. Built into the block will be the facility to selectively set a quarter of the input channels at a time to a pre-determined logic level. This facility is required to enable the inputs to the chip to be tested without the need to probe all input pads.



<u>rig of a input Dever transactors inputs</u> e

Table 3.1 Input Level Translator I/O Signal Definitions

Signal Name	Active State/Edge	Function	
Iref		Current reference (from CAFE chip)	
I(127:0)		Hit Inputs (from CAFE chip))	
GND		Signal Return (to CAFE Chip)	
TEST_INPUTS	High	Enables testing of inputs	
CAL_MODE(1:0)		Selects group of channels to be tested	
O(127:0)		Data Outputs (to input reg.)	

Table 3.2 Test Modes

TEST_INPUTS	CAL_MODE(1)	CAL_MODE(0) Channels of Chip Tested	
0	Х	Х	Testing disabled
1	0	0	in0, in4 in8,in124
1	0	1	in1, in5 in9,in125
1	1	0	in2, in6 in10,in126
1	1	1	in3, in7 in11,in127

N.B. The CAL_MODE bits are also used for selecting the calibration mode of the CAFE chip (see section 3.2.10)

3.2.2 Input Register and Mask Register

The functions of the input register and mask register will be implemented in a single functional block. The input/output connections to this block are shown in Fig 3.3

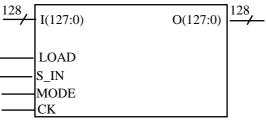


Fig 3.3 Input Register Inputs/Outputs

Table 3.3 Input Register I/O Signal Definitions

Signal Name	Active State/Edge	Function	
I(127:0)		Hit Inputs (from input translators)	
LOAD	Pos Edge		
S_IN		Configuration Data Inputs	
MODE	Active Low		
СК	Pos Edge		
O(127:0)		Data Outputs (to pipeline)	

3.2.2.1 Input Register

This register latches the incoming data, delivering a well defined pulse width to the pipeline.

Edge Detection

This feature will be described when more is known about it.

3.2.2.2 Channel Masking Register

This register serves a dual purpose. Firstly the Channel Mask register enables any bad or noisy channels to be turned off thus preventing them from increasing the data rate to a level which would create dead-time from errors. Secondly it can be used during chip testing to apply a set of test patterns to the pipeline. The contents of this register can be changed by sending the appropriate control command to the chip.

Table 3.4 Masking Register Modes of Operation

Mode	Mode of Operation	
0	Normal Data Taking (Contents of register used to "Mask Inputs")	
1	Test Mode (Contents of mask register are used to supply test values to pipeline)	

3.2.3 Pipeline

This consists of a block of dual ported RAM 128-bits wide by 128 locations deep. This must run at 40MHz. The RAM block is addressed by an address pointer. During data taking the chip is instructed to write into the RAM and increment the address pointer every clock cycle. When the address register reaches a count of 127, it automatically resets itself on the following clock cycle. When a level one trigger arrives, the hit-pattern from the appropriate time bin is copied into the readout buffer together with the hit pattern from the previous and next clock cycle. Incorporated into the pipeline is the accumulator register.

<u>3.2.3.1 Accumulator Register</u>

This is a 128-bit wide register used for accumulating hits in the pipeline. This register marks all channels that have been hit since it was last cleared. If the Accumulator Mode is selected in the configuration register, a L1 trigger results in the transfer of the contents of this accumulator into the readout buffer instead of the appropriate time bin of the pipeline. This accumulator column is cleared by a power-up or soft reset command.

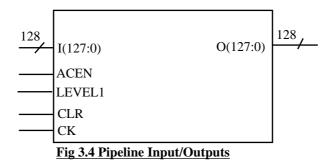


Table 3.5 Pipeline Input/Output Signal Definitions

Signal Name	Active State/Edge	Function
I(127:0)		Data Input
ACEN	High	Enables Accumulator Register
LEVEL_1	High	Reads Value out of pipeline
CLR	Low	Initialises pipeline pointers and clears
		accumulator register
СК	Pos edge	Clock input
O(127:0)		Data Output

3.2.4 Readout Buffer

Data corresponding to each L1 trigger will be held in a Readout buffer pending readout. This data buffering is needed to remove the statistical fluctuations in the arrival time of L1 triggers. Data compression and read out will be started only when this buffer is not empty. Three bits of data will be stored in this buffer for each channel per L1 trigger. These bits represents the three beam crossings centred on the L1 trigger time and are set if the input was above threshold during the corresponding crossings. In the case when the Accumulator Register has been enabled, the contents of this register will be copied into the buffer 3 times resulting in the same amount of data being written into the readout buffer regardless of the operating mode. This buffer will be 128 bits wide by 24 locations deep. This is sufficient to hold the data from eight L1 triggers. This satisfies the ATLAS specification of maintaining <=1% data loss at a L1 trigger rate of 100 KHz and a strip occupancy of up to 1% [10].

RAM and Pointers

This buffer will be implemented as a "barrel store" i.e. it will be addressed by 2 cyclic pointers, a write pointer and a read pointer. Once a pointer has reached the end of the block of RAM, the next time it is incremented it will return to the beginning of the block of RAM.

The write pointer will be allowed to go past the read pointer and over-write data that has not yet been read out. However if this happens the Overflow flag will be set to indicate that data has been over-written. The read pointer will not be allowed to pass the write pointer and if the read pointer should catch up with the write pointer the EMPTY flag will be set. This is to prevent attempts to readout the buffer when there is no data in it.

Overflow Counter

A counter will be used to track the number of events that have been over-written in the buffer. This counter will be incremented for every time an event is written into the buffer while the buffer is full. The outputs from this counter represents the number of events from which data has been lost. This counter is decremented for every event that is readout of the buffer, until it's value reaches zero. Once it's value has reached zero it is no longer decremented. This is because in this state all the events from which data has been lost will have been cleared and none of the data in the buffer will have been overwritten. Should this counter overflow the ERROR flag will be set This will occur after 21 events have been overwritten. This flag will remain set until a reset has been issued to the readout buffer and associated logic.

Flag Logic

Three signals EMPTY, OVERFLOW and ERROR are produced by the readout buffer. Empty indicates when there is no data in the buffer to be readout. This signal is used by the Data Compression logic to determine when to start a readout cycle. OVERFLOW indicates when data in the buffer has been overwritten and hence data lost. This signal is sent to the readout logic which results in the readout logic sending an error message to say that data from the current event being readout has been lost. Finally the ERROR signals is generated when the buffer has overflowed and it has also lost track of the number of events from which data has been lost. This flag can only be cleared by issuing a reset to the chip.

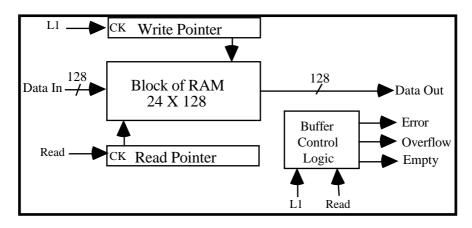


Fig 3.5 Block Diagram of the Readout Buffer

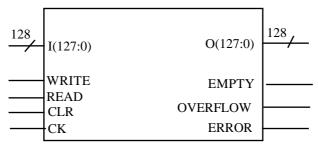


Fig 3.6 Readout Buffer Input/Outputs

Table 3.6 Readout Buffer Inpu	ut/Output Signal Definitions
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Signal Name	Active State/Edge	Function	
I(127:0)		Data Input	
WRITE	High	Write value into readout buffer	
READ	High	Reads value from readout buffer	
CLLR	Low	Resets buffers pointers and counter	
СК	Pos edge	Clock input	
O(127:0)		Data Output	
EMPTY	High	Buffer Empty	
OVERFLOW	High	Buffer Overflow	
ERROR	High	Buffer Error	

<u>3.2.5 Data compression logic</u>

It is anticipated that on any event very few channels will contain hits. This fact can be used to reduce the number of bits of data that have to be read out of the chip for each event. The data compression logic works by examining in turn the 3 bits of data that make up the hit pattern for each channel. Each group of 3 bits is compared against one of 4 selectable criteria. If the pattern meets the criteria then the hit pattern from that channel is sent to the readout circuitry for transmission, if not, no data is sent from that channel and the hit pattern from the next channel is examined. This process

is repeated until the hit patterns from all 128 channels have been examined. The following table shows the 4 selection criteria, (currently there are only plans to use 3 the 4th is for chip testing only)

Mode	Name of Selection Criteria	Hit Pattern (Oldest data bit 1st)	Usage
00	Hit	1XX or X1X or XX1	Detector alignment
01	Level	X1X	Normal Data Taking
10	Edge	01X	Normal Data Taking
11	Test	XXX	Test Mode

Table 3.7 Data Compression Criteria

N.B. X = **Don't** care state.

This block operates as follows.

As soon as the chip receives a L1 trigger the three 128-bit words that make up an event are read out of the readout buffer and into the data compression logic.

The next thing that happens is that the data compression logic re-arranges the order of the data from being 3 128-bit words into 128 3-bit words. The reason for this is that the data compression algorithm requires all 3 samples of an event to be examined in parallel.

The data compression logic then starts to scan through all the channels in turn until it finds one which has a pattern of hits which matches the data selection criteria. If it finds such a pattern of hit it asserts the "DATA_VALID" signal and places the pattern of hit bits on the "HIT<2:0> " outputs and places the address of the hit channel on the address outputs "CH<6:0>". The logic then waits until the readout logic signals it to proceed to scan the next channel by asserting the NEXT input. If the next hit found is on the next adjacent channel the "ADJ" is asserted, at the same time as the channel address and Hit data is output. If no more hits are found ,the "END" signal is asserted.

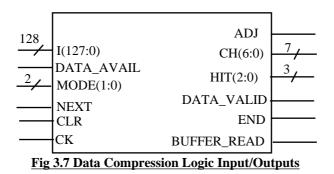


Table 3.8 Data Compression Logic Input/Output Signal Definitions

Signal Name	Active State/Edge	Function
I(127:0)		Data Input
DATA_AVAIL	High	Data available to be readout
MODE(1:0)		Selects data compression mode
NEXT	High	Find next hit channel.
CLR	Low	Resets logic
СК	Pos Edge	Clock Input
ADJ	High	Next Hit found on adjacent channel
CH(6:0)		Channel address of Hits
HIT(2:0)		Hit Data pattern
DATA_VALID	High	Hit Data outputs valid
END	High	Last Channel scanned
BUFFER_READ	Low	Reads Value out of Readout Buffer

<u>3.2.6 Readout Circuitry</u>

The readout circuitry will be responsible for capture and release of the token, initiating the data compression logic and outputting data from the chip. It will also generate a pulse to indicate the completion of each readout process. The control logic of the readout circuit always waits until the token arrives. On arrival of the token it initiates the data compression logic and starts shifting out data a fixed period after receiving the token. The readout circuitry outputs the address of channels which are to be read out together with the data from that channel. In the situation were one or more neighbouring channels are to be read out, only the address of the first channel is output., but the data from all channel is sent. Once all the data corresponding to a single event has been read out, a token is sent out to the next chip in the readout chain. This token will be sent out a fixed number of clocks before the last bit of data is sent out. If the chip has no data to be read out it immediately issues a token to the next chip in the chain.

In the case of an error condition occurring e.g. attempt to readout data and no data available, the appropriate error code will be sent by the readout logic. If more that one error occurs simultaneously the highest priority error code will be sent.

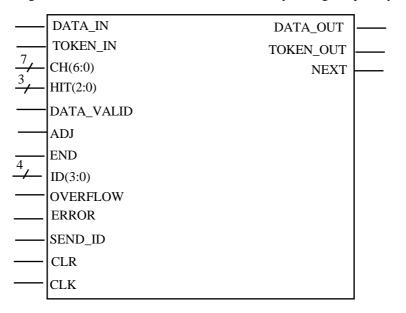


Fig 3.8 Connections to Readout Circuitry

Table 3.9	Readout	Logic In	put/Outp	out Signal	Definitions

Signal Name	Active State/Edge	Function
DATA_IN		Data Input
TOKEN_IN	High	Token Input
CH(6:0)		Address of Hit Channel
HIT(2:0)	Low	Hit data pattern
DATA_VALID	Pos Edge	Data available for sending
ADJ	High	Hit found on adjacent channel
END		End of data to be sent
ID(3:0)		LS 4 bits of chip address
OVERFLOW	High	Readout buffer Overflow
ERROR	High	Readout Buffer Error
CLR	Low	Reset circuit
СК		Clock input
DATA_OUT		Data output
TOKEN_OUT		Token Output
NEXT		Scan Next Channel

3.2.7 Readout Controller Block

This block is to control the readout of data several ABC chips connected together in a token ring. This block is enabled by placing the chip in "Master Mode". This block has to detect when a L1 trigger has been received. Issue a token to all the ABC chips connected to it Collect all the data from these chips and tag the data with the Beam crossing number from which it came and the number of Level 1 Trigger. This block then has to transmit this data serially to the LED driver chip.

3.2.7.1 L1 Counter

This a 4-bit binary counter which is incremented every time the chip receives a level 1 trigger. The counter is zeroed by either a hardware reset or a software reset.

3.2.7.2 Beam Crossing Counter

This is an 8-bit binary counter which is incremented on every clock cycle. This counter is zeroed by either a hardware reset, a software reset, or a special BC Reset Command

3.2.7.3 Event FIFO

This is a 24 location deep 12-bit wide FIFO. Each time the chip receives a L1 trigger the output of the L1-Counter and the Beam crossing counter are loaded into the FIFO prior to the counters being incremented. These values are read from the FIFO every time an Event is readout and are used to tag the data with 12-bits of information about which trigger number and beam crossing number the data came from.

3.2.7.4 Token Generation Logic

The purpose of the token generation logic is to detect when the chip has received an L1 trigger and to generate a token to initiate the read out of data from that L1 trigger. This logic waits until the Event FIFO become not empty and it then issues a token . It then waits until the token has come back before checking to see if the Event FIFO empty. If the Event FIFO is still not empty it repeats the cycle.

3.2.7.5 Data Formatting Logic

The purpose of this logic is to attach the header information to the packets of data output from the chip on the Serial Data Output.

3.2.7.6 Serial Data Output Driver

This is the output from the chip where the Event Data is Output to be sent to the LED driver for transmission to the DAQ system.

 DATA_IN	DATA_OUT	
 TOKEN_IN	- TOKEN_OUT	
 ID<5:0>	LED_OUT	
 L1		
 CLR		
 CLK		
 ENABLE		

Fig 3.9 Connections to Readout Controller Circuitry

Signal Name	Active State/Edge	Function
DATA_IN		Serial Data Input
TOKEN_IN	High	Token Input
ID<5:0>		Address of chip
L1	High	Level 1 Trigger
ENABLE	High	Enables Controller block
CLR	Low	Resets block
CLK		Clock input
DATA_OUT		Serial data output
TOKEN_OUT	High	Token Output
LED_OUT		Serial data out to LED driver

Table 3.10 Readout Controller Input/Output Signal Definitions

33.2.8 Command Decoding

The command and control information all comes into the chip on the control input pin. There are two main classes of information which arrive here, which must be separated. Depending on which class arrives further information may follow. This will also need decoding, formatting and sending to the appropriate functional blocks of the chip. These two classes of information are:

Level 1 Trigger Command

If this command is received the control logic writes 3 samples from the pipeline or the accumulator register, into the Readout Buffer.

Fast Command

If this command is received, the second field of 4 bits is decoded and the appropriate command is executed. No address or data fields are included in these commands..

Slow Control Command

In this case the contents of the 5th Data field in the instruction is decoded, and the data value contained in the 6th data field is loaded into the appropriate register

The command decoder block is required to decode the command and sends the relevant instruction and data to other parts of the chip. The input/output connections to this block are shown in fig 3.10.

	Command Decoder	SEND_ID			
		SOFT_RESET			
		CAL_STROBE			
		LOAD_MASK_REG			
6	ID<5:0>	LEVEL_1			
/	COMMAND	LOAD_CONFIG_REG			
	CLR CLK	DATA			
		LOAD_DELAY_REG			
	PARITY_ENABLE	LOAD_THRESHOLD_REG			
		FAST_RESET			
	Fig 3.10 Command Decoder Inputs/Outputs:				

Fig 3.10 Command Decoder Inputs/Outputs:

Signal Name	Active State/Edge	Function
ID<5:0>		Chip ID
COMMAND		Command Data Input
CLR	Low	Reset Block
CLK	Pos Edge	Clock Input
PARITY_ENABLE	High	Enable Parity Checking
SEND_ID	Low	Request to send chip ID
SOFT_RESET	Low	Software controlled reset
CAL_STROBE	High	Send Calibration pulse to CAFE
LOAD_MASK_REG	Pos Edge	Load Mask Register
LEVEL_1	High	Level_1 Trigger received
LOAD_CONFIG_REG	Pos Edge	Load Configuration reg.
DATA		Data to be loaded into the chip's registers
LOAD_DELAY_REG	Pos Edge	Load Strobe Delay Register
LOAD_THRESHOLD_REG	Pos Edge	Load_Threshold_Register
FAST_RESET	Low	Software controlled reset

Table 3.11 Command Decoder Input/Output Signal Definitions

<u>3.2.9 Configuration Register</u>

This is a 16-bit register which is used to hold information about the chip's current configuration. The following table defines the usage of the bits in this register. The power up value of this register will be zero. The input/output connections to this block are shown in fig 3.11

	READOUT_MODE(1:0)
	CAL_MODE(1:0)
0	BYPASS_IN(1:0)
	BYPASS_OUT(1:0)
	PARITY_ENABLE
	MASK
	TEST
	MASTER
	CAL_ENABLE
	ACCUMULATE
	PARITY_ENABLE
	EDGE_DETECT
	Configuration Register

Fig 3.11 Configuration Register Inputs/Outputs

Table 3.12 Configuration Register Input/Output Signal Definitions

Signal Name	Active State/Edge	Function
LOAD	Pos Edge	Loads configuration reg
DATA(Data input
CLR	Low	Resets register to default values
READOUT_MODE(1:0)		See section 3.2.5
CAL_MODE(1:0)		See section 3.2.10
BYPASS_IN(1:0)		Selects TOKEN/DATA_INPUT
BYPASS_OUT(1:0)		Selects TOKEN/DATA_OUTPUT
MASK	High	Controls operation mode of input reg
TEST	High	Enables input testing
PARITY_ENABLE	Low	Enables parity checking
MASTER	High	Enables readout controller function
CAL_ENABLE	High	Enables CAFE calibration
ACCUMULATE	High	Enables accumulate mode
PARITY_ENABLE	High	Enable parity checking
EDGE_ENABLE	High	Enable Edge Detection circuit

Table 3.13

Nome	Emplie	
	Function	
Readout Mode	Selects the data compression Criteria (see table 3.7)	
Cal_Mode(1:0)	Selects the Calibration code for the CAFE chip (see table 3.14). The state of these	
	two bits also determines which channels are tested when Test Mode is enabled. (see	
	table 3.2).	
Cal_Enable	When this bit is set the calibration strobe output to the CAFE chip is enabled	
Input_Bypass_0	This bit in combination with the bit 6 determines which set of token/data inputs are	
	active.(see section nnnn)	
Input_Bypass_1	This bit in combination with the bit 5 determines which set of token/data inputs are	
	active.(see section nnnn)	
Output Bypass_0	This bit in combination with the bit 8 determines which set of token/data outputs are	
	active.(see section nnnn)	
Output Bypass_1	This bit in combination with the bit 8 determines which set of token/data outputs are	
	active.(see section nnnn)	
Mask	When this bit is set the input register is disabled and the contents of the mask register	
	are routed into the L1 pipeline.	
Accumulate	When this bit is set the Accumulate function is enabled. (see section nnn)	
Parity_Enable	When this bit is Set parity checking of slow commands is performed.	
Edge_Detect	When this bit is Set the edge detection circuitry in the input stage is enabled.	
Master	Enables Readout Controller Logic on Chip	
Test_Mode	When this bit is set test values are applied to the channels defined by bits 2 & 3 of	
	this register.	
Feed_Through	Enables Clock Feed Through Mode	
	Cal_Enable Input_Bypass_0 Input_Bypass_1 Output Bypass_1 Output Bypass_1 Mask Accumulate Parity_Enable Edge_Detect Master Test_Mode	

3.2.10 Calibration Logic

The calibration logic produces a calibration strobe signal for the CAFE chip This strobe is produced in response to a control command when the "Cal Enable" bit is also set in the configuration Register. A two-bit calibration code is also sent to the CAFE chip which selects one of the four possible patterns in the CAFE chip. The two-bit calibration code outputs are single-ended CMOS levels. The calibration Strobe is a differential current output. The calibration Strobe signal must be sent to the CAFE chip a fixed number of clock pulses after receipt of the control command. The phase of the strobe signal relative to the clock edge will be adjustable via an 8-bit register which can be loaded via another control command. The precision of the delay is not critical as long as it spans the period of one clock period.

Table 3.14 Calibration Codes

Cal enable Bit	Cal Mode Bit 1	Cal Mode Bit 0	Channels of Cafe Chip Pulsed
0	Х	Х	Calibration disabled
1	0	0	in3, in7 in11,in127
1	0	1	in2, in6 in10,in126
1	1	0	in1, in5 in9,in125
1	1	1	in0, in4 in8,in124

3.2.11 Strobe Delay Register

The Strobe Delay Register is an 8 bit register which enables the rising edge of the Calibration Strobe output to the CAFE chip to be delayed relative to the rising edge of the clock input.

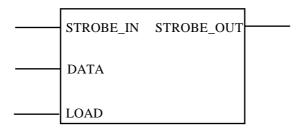


Fig 3.12 Strobe Delay Register Inputs/Outputs

Table 3.15 Strobe Delay Register Input/Output Signal Definitions

Signal Name	Active State/Edge	Function
STROBE_IN		Strobe input
DATA		Data input to register
LOAD	Pos Edge	Loads delay value into register
STROBE_OUT		Delayed version of STROBE_IN

3.2.12 Threshold Register

The threshold register is a 16 bit register which holds 2 8-bit values. A high threshold value is held in the MS byte of this register and the low threshold value is held in the LS byte of this register. The outputs of this register are used to control 2 separate 8-bit DACs. The outputs from these DACS supply 2 independent threshold levels to the CAFE chip.

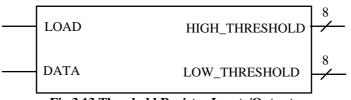


Fig 3.13 Threshold Register Inputs/Outputs

Signal Name	Active State/Edge	Function
LOAD	Pos Edge	Load Values into register
DATA		Data input to register
HIGH_THRESHOLD		High Threshold Output from 1st DAC
LOW_THRESHOLD		Low Threshold Output from 2nd
		DAC

Table 3.16 Threshold Register Input/Output Signal Definitions

3.2.12a Low and High Threshold DACs

Theses are two 8-bit DACs which are used to set high a low threshold values supplied by the ABC chip to the CAFE chip. These DACs will have a step size of 2.5mV and a range of 640mV.

3.2.13 Clock and Command Inputs

Two sets of clock and command inputs will be provided in order to make the system in which the "ABCs' will be used fault tolerant and to provide an additional method of setting up the timing of the system. Each chip will be supplied with two independent sources of clock and commands. In the event of the fall out of one of these sources the alternative source can be used. (for details on the implementation of this scheme see R. Nickerson's note ref nn) An external input to the chip "SELECT" will be used to determine which pair of inputs will be used by the chip. The clock inputs will be designed not to toggle if their pads are not bonded and the Command input will be designed to produce a logic "0' if the their pads are unbonded.

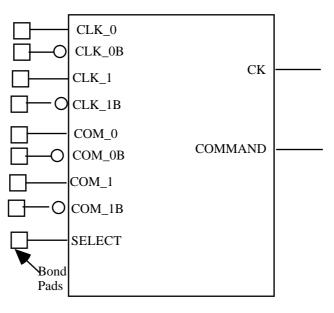


Fig 3.14 Clock & Command Data Inputs

Signal Name	Active State/Edge	Function
IN_0		1st Clock/Command Data Input
IN_0B		Complement of above
IN_1		2nd Clock/Command Data Input
IN_1B		Complement of above
SELECT		Selects which pair of inputs to use
OUT		Output clock or command Data

Table 3.18 Clock Input Modes of Operation

SELECT	СК	COMMAND
Low	CLK_0	COM_0
High	CLK_1	COM_1

3.2.14 Chip ID.

To enable a chip to be individually addressed six inputs (ID(5:0) will be used to implement a geographical addressing scheme. This is because there will be a total of 12 chips on each module (6 a side), and under certain conditions it may be necessary to address all the chips on 2 modules using the same control line. These inputs will be wire bonded to a unique set of logic levels on each chip mounted on the detector module. This set of logic levels will form a geographical address which will enable individual chips on the module to be addressed. The chips will be bonded according to the following scheme. For Historical reasons the geographical address using 6-bits even though not all these bits are essential.

Table 3.19a Geographical Addresses (ID(5-0)

ID(5:0)	Type of Chip Selected	I Side of Module	Odd/Even Module
010aaa	ABC	Тор	Even
011aaa	ABC	Bottom	Even
110aaa	ABC	Тор	Odd
111aaa	ABC	Bottom	Odd
111111	All ABC chips	Top and Bottom	Both

N.B aaa is the 3 bit address of the ABC chip on any one side of a module see table 3.19b

Table 3.19b ABC Geographical Addresses (ID2-0)

Chip Position	ID(2)	ID (1)	ID(0)
1st	LOW	LOW	HIGH
2nd	LOW	HIGH	LOW
3rd	LOW	HIGH	HIGH
4th	HIGH	LOW	LOW
5th	HIGH	LOW	HIGH
6th	HIGH	HIGH	LOW
7th	HIGH	HIGH	HIGH
8th	LOW	LOW	LOW

.3.2.15 Token Input/Output Circuit

In order to provide some measure of fault tolerance in the system, a token and data bypass circuit will be built into each chip. The purpose of this circuit is to enable a chip to source or send it's token and data to another chip other then it's direct neighbours. Each chip will have 2 token and data inputs. It will also have two token or data outputs. Pairs of inputs and pairs of outputs will be connected to different chips enabling it to send or receive data from one of two chips. In this way should one of chips neighbours fail an alternative chip can take its place. Commands are used to direct each chip to use its normal or bypass inputs and outputs. In addition to the normal and bypass token and data inputs a separate set of inputs are needed for when the chip is operating in master mode.

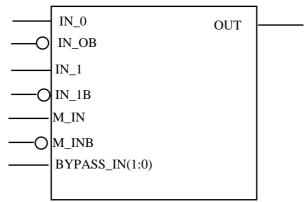


Fig 3.15 Token and Data Inputs circuit

Table 3.20 Token and Data Input Signal Definitions

Signal Name	Active State/Edge	Function	
IN_0		1st Data/Token Input	
IN_0B		Complement of above	
IN_1		2nd Data/Token Input	
IN_1B		Complement of above	
M_IN		Master Data/Token Input	
M_INB		Complement of above	
BYPASS_IN(1:0)		Selects which Input pair to use	
OUT		Token /Data Output	

Table 3.20a Token Input Modes of Operation

BYPASS_IN(1)	BYPASS_OUT(0)	Active Input	
Low	Low	IN_0	
Low	High	IN_1	
High	Low	M_IN	
High	High	M_IN	

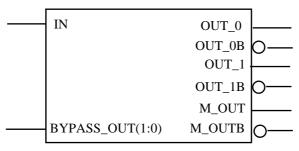


Fig 3.16 Token and Data Outputs circuit

Table 3.21 Token and Data Output Signal Definitions

Signal Name	Active State/Edge	Function	
IN		Token/Data in	
BYPASS_OUT(1:0)		Selects which output pair to use	
OUT_0		1st Data/Token Output	
OUT_0B		Complement of above	
OUT_1		2nd Data/Token Output	
OUT_1B		Complement of above	
M_OUT		Master Data/Token Output	
M_OUTB		Complement of above	

BYPASS_OUT(1)	BYPASS_OUT(0)	Active Output	Active Output	
Low	Low	OUT_0		
Low	High	OUT_1		
High	Low	M_OUT		
High	High	M_OUT		

 Table 3.20a Token/Data Output Modes of Operation

3.2.16 Test Circuitry

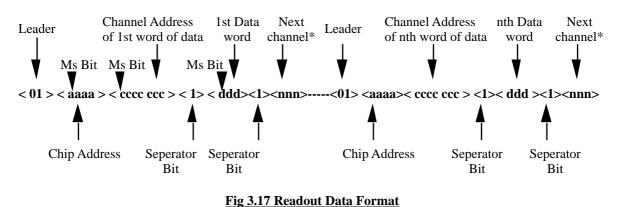
To simplify the testing of the chip during production and module assembly, it is proposed that additional test pads be included on the chip to enable selected parts of the chip to be tested easily

3.2.17 Readout Protocols

Output data from the ABC can be grouped into one of four classes.:

1) Physics Data

This is the compressed hit data from the detector. The format of this data is as follows:



where

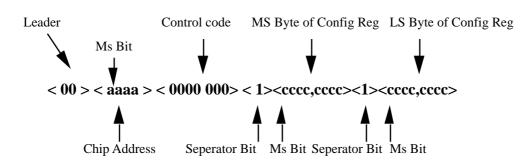
aaaa	LS 4 bits of the chips geographical address
ccc,cccc	7-bit address of the channel on which the hit or 1st channel in a groups of hits was found
ddd	Is the 3 bit hit paatern read out from the hit channel.
nnn*	Is the 3-bit hit pattern read out from the next channel.

*N.B. This field is only sent if a hit is found on the channel which is next to the one which has previously been read out.

This field will be sent n-1 times for all the channels is a contiguous groups of n channels that have been hit. e.g. If all the channel on the chip have been hit, then the address of the 1st channel would be output followed by the data from that channel. This would then we followed by a string of 127 values from the other channels. If the next channel is not next to the previous channel , then the leader, chip address and channel address of this hit must be sent before the data can be sent.

2) Configuration Data

Configuration data is sent by the chip in response to a L1 trigger when the chip is in its Send_ID mode of operation, i.e. the chip is not sending data. A packet of data is sent from the chip which contains the chips address and the contents of the chips configuration register.



3) Error Data

Error data is only sent if the chip detects an error e.g. Buffer overflow,. In this cases a data packet of the following format is sent :

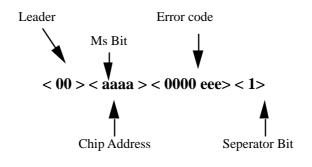


Fig 3.18 Error Data Format

Error Codes:

At present only 3 codes have been defined :

eee = 001	No Data Available
eee = 010	Buffer Full
eee = 100	Buffer Overflow (Soft Reset needed)

N.B. Error measages are only sent if the chip is Data_Taking Mode. (see section 3.2.19)

4) Module Data

This type of data packet is only output from chips which have been configured as masters. The packet consists of 2 elements, a 13-bit header generated by the Master ABC chip and string of physics data packets, from the other ABC chips daisy-chained to the Master ABC chip.

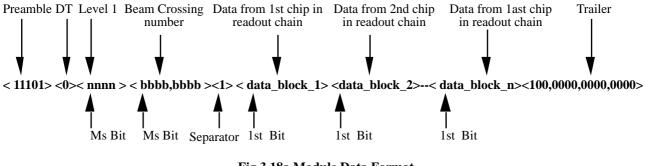


Fig 3.18a Module Data Format

DT(Data Type

The value of this bit determines the type of data which follows. This can either be Level 1 Trigger Data (DT=0) or Information Data (DT=1). In the case of the ABC chip only Level 1 trigger Data is Sent and hence this field is always set to '0'.

Level 1

Current count of Level1 Trigger modulo 16 since the last system reset. This field can be used for event building by the DAQ and also to monitor for lost data.

Beam Crossing Number

Current count of Beam Crossing modulo 256 since the last system reset. This field is not really to tag Beam Crossing numbers since it wraps around so quickly. It is intended to monitor for clock pulses lost by the on-detector electronics.

3.2.18 Control Protocol

There are 3 groups of control commands; Level One Triggers, Fast Commands and Control Commands that can be issued during data taking

Table 3.22 Control Comman	ıds
---------------------------	-----

Туре	Field 1	Field 2	Field 3	Description	
Level 1	110			Level one Trigger	
Fast	101	0101 or		Soft Resets	
		1010		BC Reset	
Slow	101	0111	Command	Control Command see table 3.23	

3.2.18.1 Level One trigger

This is the most frequently issued packet and hence the smallest. All ABC chips that receive this packet act on it. There is no addressing. If this command is received 3 samples are readout out of the pipeline and written into the readout buffer.

Fast Command

This type of command is sent when a command has to be issued to the chip more quickly than can be achieved by sending a slow command to the chip. In the case of the ABC chip only two commands of this type has been defined i.e. the soft reset, and BC reset commands. It is expected that these commands will be sent to the chip at regular intervals, during periods of time when no Level 1 triggers will be sent to the chip. The purpose of these commands is perform a limited reset of the chip. (see section 3.2.19 for details)

3.2.18.2 Control commands

These are long packets that enable the operation of the chip to be controlled. While they are being sent it is not possible to send a first level trigger. Only the addressed ABCs will act on the packet, unless the address sent equals '111111', in which case all chips will act on the packet. All chips that receive the packet must decode it, even if they do not act on it. This is to avoid un-addressed ABCs erroneously decoding parts of the data field as the start of packets. To ensure that the chip does not respond to erroneous commands the chip will be placed out of taking mode for any command it receives which effects the configuration of the chip. i.e. all commands in which the 1st bit of field 5 is '0'. Hence it will be necessary to issues a command to the chip to Enable data taking after issuing a command to change its configuration. When the chip is not in data taking mode it will send its ID. This is the power on default state.

Field 3	Field 4	Field 5	Field 6	Field 7	Description
0011,1000	aaaaaa	000 000	dddd,dddd,dddd,dddd	Even Parity Bit	Write to Configuration
					Register
1011,0000	aaaaaa	001 000	dddd,dddd,dddd,ddd	Even Parity Bit	Write to Mask Register
0011,1000	aaaaaa	010 000	dddd,dddd,dddd,dddd	Even Parity Bit	Write to Storbe Delay Register
0011,1000	aaaaaa	011 000	dddd,dddd,dddd,dddd	Even Parity Bit	Write to Threshold Registers
0011,1000	aaaaaa	100 000	xxxx, xxxx, xxxx, xxxx	Even Parity Bit	Pulse Input_Reg
0011,1000	aaaaaa	101 000	xxxx, xxxx, xxxx, xxxx	Even Parity Bit	Enable Data taking Mode
0011,1000	aaaaaa	110 000	xxxx, xxxx, xxxx, xxxx	Even Parity Bit	Issue Calibration Pulse
0011,1000	aaaaaa	111 000	xxxx, xxxx, xxxx, xxxx	Even Parity Bit	Read back Configuration reg

Table 3.23 Control Commands

N.B

xxx = don't care state.

aaaaaa = 6 bit chip address(MS bit first)

dddd = data value for register (MS bit first)

Even Parity Bit = This bit will be '0' if there is an even number of '1's in the preceding 31-bit data stream. otherwise it is set.

Field 3

This is an 8 bit count of the number of bit in the following instruction.

Feild 4

This is the 6-bit address of the chip for which the command is intended (see Section on Geographical Address)

Field 5

This 6 bit field is used to determine into which register on the chip the data contained in the following field will be written.

Field 6

This field holds the data that is to be written into the selected register. With the exception of instruction which load the mask register, this field will be 16-bits long.

Field 7

This field contains a single bit which enables a parity check to be performed on the bits contained in fields 4, 5 and 6.

3.2..19 Chip Initialisation and Configuration

3.2.19.1 Operating Modes

The chip has 2 mode of operation, "Send_ID mode and "Data_Taking Mode". After a Power-up reset the chip is placed into Send_ID mode.

Send_ID Mode

In this mode of operation the chip sends its ID and Configuration data in response to a L1 trigger. There is no command which explicitly places the chip in this mode of operation, however any attempt to alter the contents of the contents of the chips various registers automatically results in the chip being placed into Send_ID mode.

Data_Taking Mode.

When the chip is not in Send_ID mode it is in Data_Taking Mode and visa-versa. In this mode of operation the chip sends out any physics data that it has The chip may be placed in this mode of operation by sending a command to the chip to enable data taking. The chip may be taken out of this mode of operation and placed into Send_ID mode by either a Power_up reset or any attempt to change the contents of the chips registers. In addition, if parity checking is enabled on the chip any command received by the chip which fails its parity check will also have the same effect.

3.2.19.2 Resetsr

There are three kinds of reset in the system.

Power up reset

The power-up reset is an asynchronous (i.e. clock independent) reset that sets the value of the chips command register to zero, it's default value, and clears all the buffers in the chip. Thus placing the chip into a well defined state. This type of reset is issued automatically when power is first applied to the chip. Provision will be made to enable this signal to be supplied externally to the chip.

Soft Reset

This type of reset is sent to the chip via a command instruction. Its purpose is to clear all the buffers in the chip, while leaving the configuration of the chip unaffected. This type of reset will be issued to the chip periodically during data taking to eliminate synchronisation errors.

1) Upon receipt of the reset command, the ABC chip resets all internal counters, clears tokens and sets itself to the nodata state. If it was transmitting data, it terminates this immediately.

2) The external system must wait a time consistent with any data in the serial ring at the reset clock cycle to flush round the ring. This is one clock cycle per chip in the read-out ring, or 0.3μ s for a 12 chip ring.

N.B.

It should be noted that the off-detector system must then be able to determine the last complete event transmitted before the reset and discard it (Complete in the sense that all read-out rings supply a header and trailer). With either reset it must also be able to recognise and discard partial events since there is no guarantee that different read-out rings will be reading the same event when the periodic reset arrives. This section will define how the chip behaves on power up, i.e. default state of registers etc. latch-up prevention measures needed , and any special power cycling or power ramping required.

BC Reset

This type of reset is sent to the chip via a command instruction. Its purpose is to zero the Beam Crossing counter. It has no effect the operation of any other part of the chip.

3.2.20 Default Register Values

On power up the contents of the configuration register will be set to zero. This results in the following configuration.

Read Out Mode is set to Detector alignment mode Calibration Mode is disabled Send Chip ID is enabled. TOKEN_IN_0 and DATA_IN_0 inputs are enabled TOKEN_OUT_0 and DATA_OUT_O outputs are enabled. Input test mode is disabled. Parity Checking disabled Edge Detection Mode disabled Clock Feed Through Mode Disabled

3.2.21 Input/Output Connections

The following diagram shows all the external connections to the chip. These connections are listed and described in the following tables.

I_ref IN<127:0> ID<5:0> M_TK_IN O M_TK_INB M_D_IN O M_D_IN O M_D_INB TK_IN_1 O TK_IN_1B D_IN_1 O D_IN_1B TK_IN_0 TK_IN_0B D_IN_0B COM_1 COM_11 COM_1B CLK_1 O CLK_1B	ATLAS Binary Pipeline Chip	$\begin{array}{c c} M_TK_OUT \\ M_TK_OUTB \\ \hline M_D_OUTB \\ \hline M_D_OUTB \\ \hline M_D_OUTB \\ \hline M_D_OUTB \\ \hline \\ TK_OUT_1B \\ \hline \\ D_OUT_1B \\ \hline \\ D_OUT_1B \\ \hline \\ D_OUT_1B \\ \hline \\ \hline \\ \hline \\ D_OUT_0B \\ \hline \\ \hline \\ D_OUT_0B \\ \hline \\ \hline \\ CAL_STROBE \\ \hline \\ CAL_STROBE \\ \hline \\ CAL_MODE<1:0> \\ \hline \\ \hline \\ \\ \hline \\ \\ High_Threshold \\ \hline \\ 2 \\ \hline \\ \end{array}$
— C D_IN_0B	Pipeline Chip	D_OUT_0B O-
—COM_1B		CAL_MODE<1:0> $\frac{2}{7}$
COM_0		Low_Threshold $\frac{2}{4}$
		LED_OUT_1 LED_OUT_1B O—
-ORESET		

Fig 3.19 External Connections to the Chip

Table 3.24 Input Signals

Name	Function	Туре
IN<0:127>	Signal Inputs	Current Mode
CLK_0 & CLK_1	Clock input	Low Voltage
CLK_0B & CLK_1B	Complement of above signal	Low Voltage
COM_0 & COM_1	Command Input	Low Voltage
COM_0B & COM_1B	Complement of above signal	Low Voltage
M_TK_IN TOK_IN_0 &	Token Input	Current Mode
TOK_IN_1		
M_TK_INB TOK_IN_0B &	Complement of above signal	Current Mode
TOK_IN_1B		
M_D_IN D_IN_0 & D_IN_1	Data Input	Current Mode
M_D_IN D_IN_0B &	Complement of above signal	Current Mode
D_IN_1B		
ID<5:0>	Geographical address of chip	CMOS
CLK_SEL	Selects clock/command inputs	CMOS
RESET	Resets Chip	CMOS

Table 3.25 Output Signals

Name	Function	Туре
M_TK_OUT TK_OUT_0 TK_OUT_1	Token Output	Current Mode
M_TK_OUTB TK_OUT_0B TK_OUT_1B	Complement of above	Current Mode
M_D_OUT D_OUT_0 D_OUT_1	Data Output	Current Mode
M_D_OUTB D_OUT_0B D_OUT_1B	Complement of above	Current Mode
LED_OUT	Data Output to LED driver	Current Mode
LED_OUTB	Complement of above	Current Mode
CAL_MODE<0:1>	Calibration Mode Output to pre-amp chip.	CMOS
CAL_STROBE	Calibration Strobe Output to pre-amp chip	Current Mode
HIGH_THRES	High threshold output to CAFE chip	Analogue
LOW_THRES	Low Threshold output to CAFE chip	Analogue

3.2.22 Electrical Specifications

3.2.22.1 Supply Voltage

4.0 volts \pm 5%.

The ramp up times and ramp down requirements of the power supply will be specified as soon as known.

3.2.22.2 Power Consumption

Less than or equal to 64mW when operating at a 1% occupancy and 100Khz Level 1 trigger rate.

3.2.22.3 Input /Output Levels

Table 3.21 Input Levels for Hit Inputs.

Parameter	Minimum	Typical	Maximum
Low Level Input Current IIL			
High Level Input Current IIH			

Table 3.22 Output Levels for Calibration Code Outputs

Parameter	Minimum	Typical	Maximum
Low Level Input Voltage VIL			
High Level Input Voltage VIH			

Table 3.23 Output Levels for Calibration Strobe Output

Parameter	Minimum	Typical	Maximum
Low Level Input Current IIL		30µ	
High Level Input Current IIH		60μ	

Table 3.24 Input Levels for Voltage Mode Inputs (Clock, Control)

Parameter	Minimum	Typical	Maximum
Low Level Input Voltage VIL	Vdd - 300mV	Vdd - 250mV	Vdd - 200mV
High Level Input Voltage VIH	Vdd - 50mV	V _{dd}	$V_{dd} + 50mV$

Table 3.26 Input Levels for Current Mode Inputs (Token_in, Data_in)

Parameter	Minimum	Typical	Maximum
Low Level Input Current IIL		15μ	45μ
High Level Input Current IIH		30µ	90μ

Table 3.27 Output Levels for Current Mode Outputs (Token_Out, Data_out)

Parameter	Minimum	Typical	Maximum	Conditions
Low Level Output Current IIL		15μ	45μ	CL=40pf
High Level Output Current IIH		30µ	30µ	C _L =40pf

Table 3.27a Output Levels for LED Outputs

Parameter	Minimum	Typical	Maximum	Conditions
Low Level Output Current IIL	θμ	-	200µ	C _L =52pf Z _L =100ohms
High Level Output Current IIH	1.5mA	2mA	2.5mA	CL=52pf ZL=100ohms

a timing diagram for inputs and outputs will be included here when available. together with a set of timing parameters

an example of a test circuit will be included for these inputs and outputs when available

3.2.24Timing Requirements

3.2.24.1 Clock and Command Input Timing

to be specified

Fig 3.20 Clock & Command Timing

Table 3.28 Clock and Command Timing Parameters

Symbol	Parameter	Min	Typical	Max.	Condition
					CL=xxpf
					CL=xxpf
			<u> </u>		CL=xxpf
					Cl=xxpf

3.2.24.2 Readout Timing

he timing for the readout circuitry is shown in Fig 3.10

Fig 3.21 Readout Timing

Table 3.29 Readout Timing Parameters

Symbol	Parameter	Min	Typical	Max.	Condition
	Token In set-up time				
	Token In Hold Time				
	Data In set-up time				
	Data In hold time				
	Clock High to Token out High				CL=xxpf
	Clock High to Token Out Low				CL=xxpf
	Token High to Data Out Valid				CL=xxpf
	Token Low to Data out invalid				Cl=xxpf

3.2.24.3 Input Signal Timing

To be defined

Fig 3.22 Input Signal Timing

Table 3.30 Input Signal Timing Parameters

Symbol	Parameter	Min	Typical	Max.	Condition
					CL=xxpf

3.2.24.4 Calibration Timing

To be defined

Fig 3.23 Calibration Signal Timing

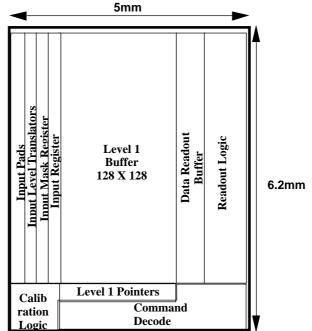
Table 3.31 Calibration Timing Parameters

Symbol	Parameter	Min	Typical	Max.	Condition
					CL=xxpf

the following parameters will be specified

Voltage level of 2 bit patter outputs (the 2 CMOS levels) Current levels of the strobe rise time of strobe (mas strobe duration i=16 clocks

3.2.25 Physical Requirements



The die size will be 6.2mm x less than 5mm. Assuming a $0.8 \mu m$ 3-metal process.

Figure 3.24 Chip Layout (not to scale)

The input pads to the chip must be arranged on a pitch so as to enable the Binary Readout Chip to be wire bonded to the CAFE chip. The input pads on the CAFE chip are arranged as 2 rows of 64 pads. Each pad has an area $130\mu \times 60\mu$ and the pads have been laid out on a pitch of 44.0μ .

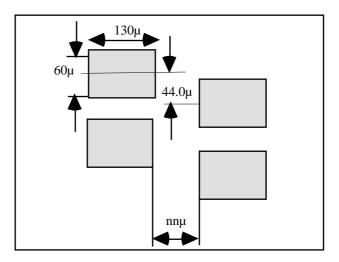


Figure 3.25 Input Pad Layout

3.2.25.1 Bond Pad Arrangement

The arrangement of the bond pads will be defined in conjunction with the people involved in the design of the Detector Modules All service pads should be large enough to allow double bonds if possible.

a diagram of the chips bond pads will be inserted here when defined

Table 3.32 Bond Pad Connections

Pad No	Connection	Pad No	Connection
1-128	IN<0-127>		TOK_IN
129	CAL_MODE<0>		TOK_OUT
	CAL_MODE<1>		DATA_IN
	CAL_STROBE		DATA_OUT
	CLK		BIAS
	CLK		VSS
	СОМ		VSS
	COM_B		VSS
	ID<0>		VSS
	ID<1>		VDD
	ID<2>		VDD
	ID<3>		VDD
	ID<4>		VDD

3.3.26 Manufacturing

Initial manufacture of the chip will be subcontracted to Honeywell, who will fabricate the chip on their 0.8μ RICMOS IV radiation hardened bulk CMOS process. After initial development of the chip other suitable vendors will be evaluated.

3.4 Testing and product control

A plan for the testing of these devices will be drawn up as soon as it is known who will be involved. This plan will be produced no later than the intermediate design review to ensure that the chip is testable.

3.5 Installation

Not applicable.

<u>3.6 Maintenance and further orders</u>

To be determined at the concluding review stage.